

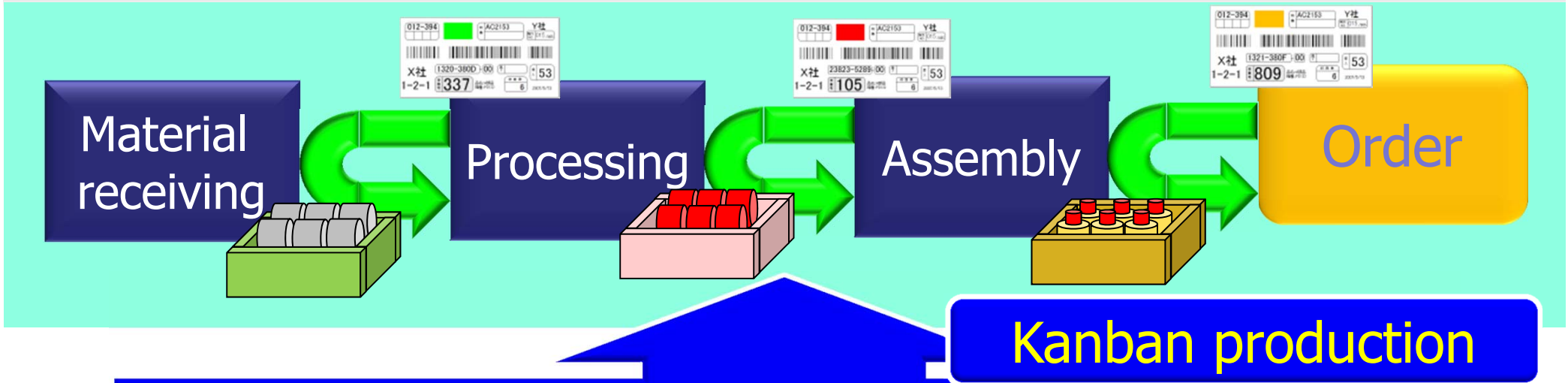
TOYOTA Production System; Kanban Production <resume>



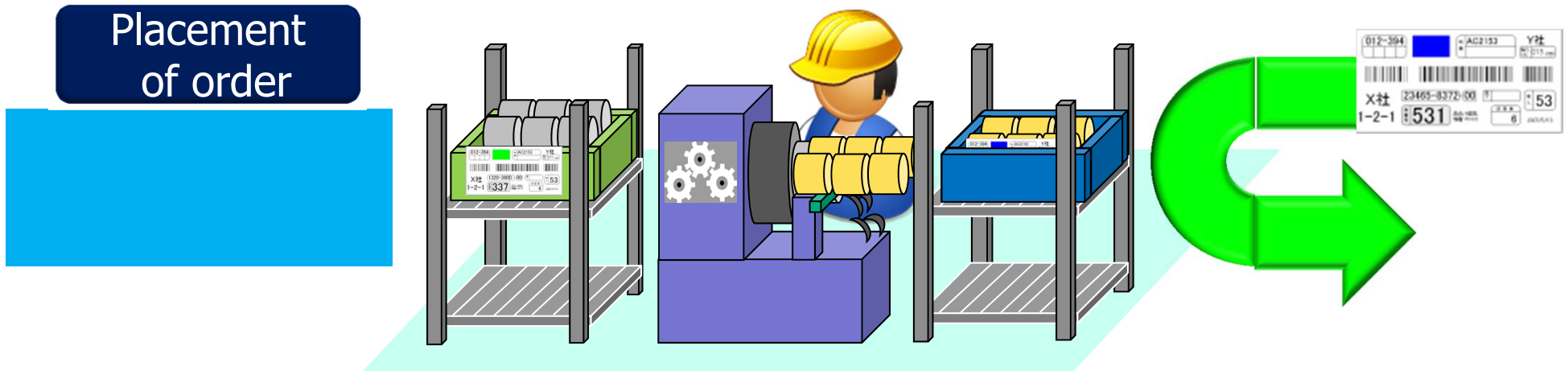
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Pull system production style

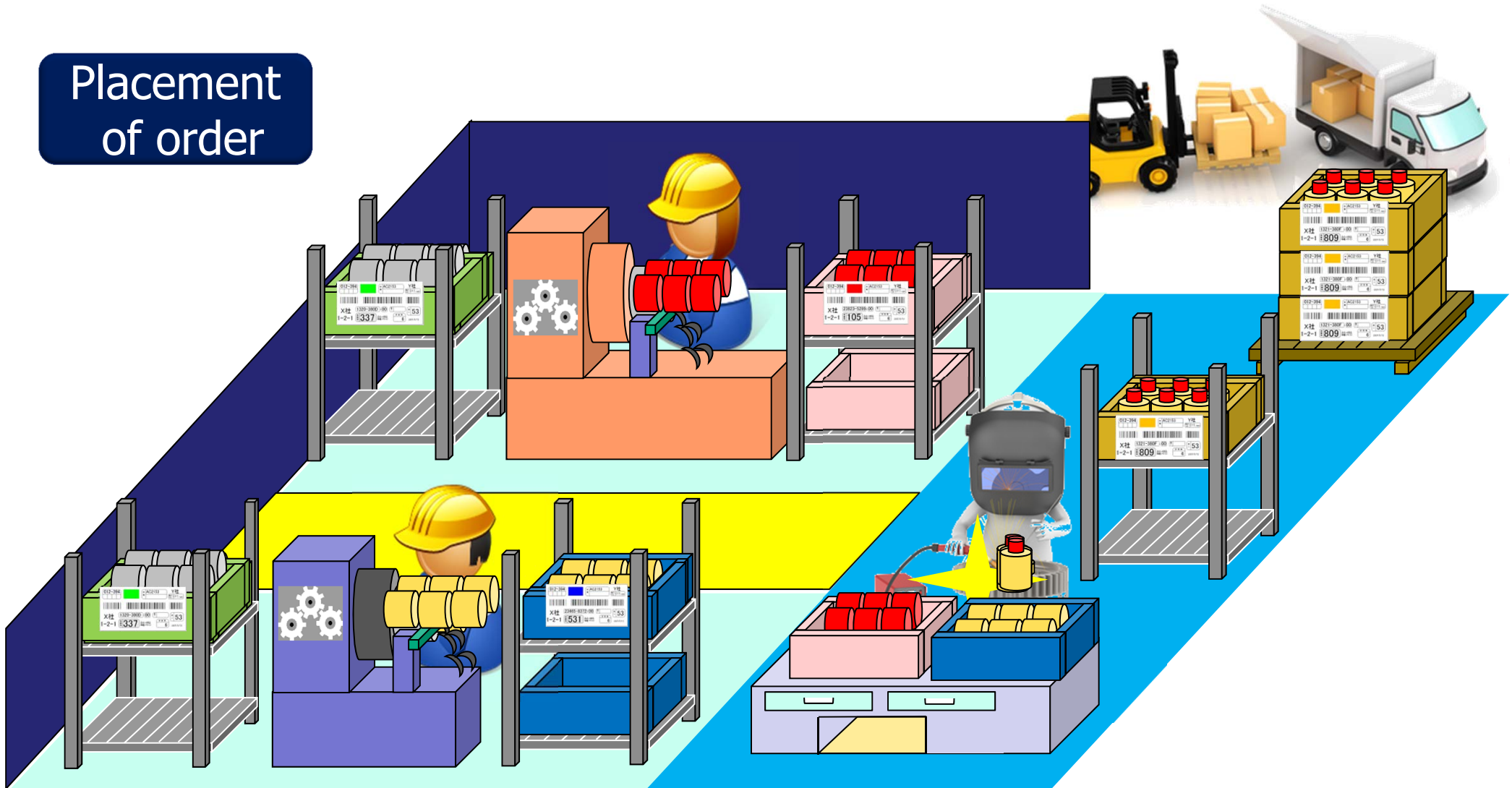


JIT=The right material at the right time
at the right place and in the exact amount.

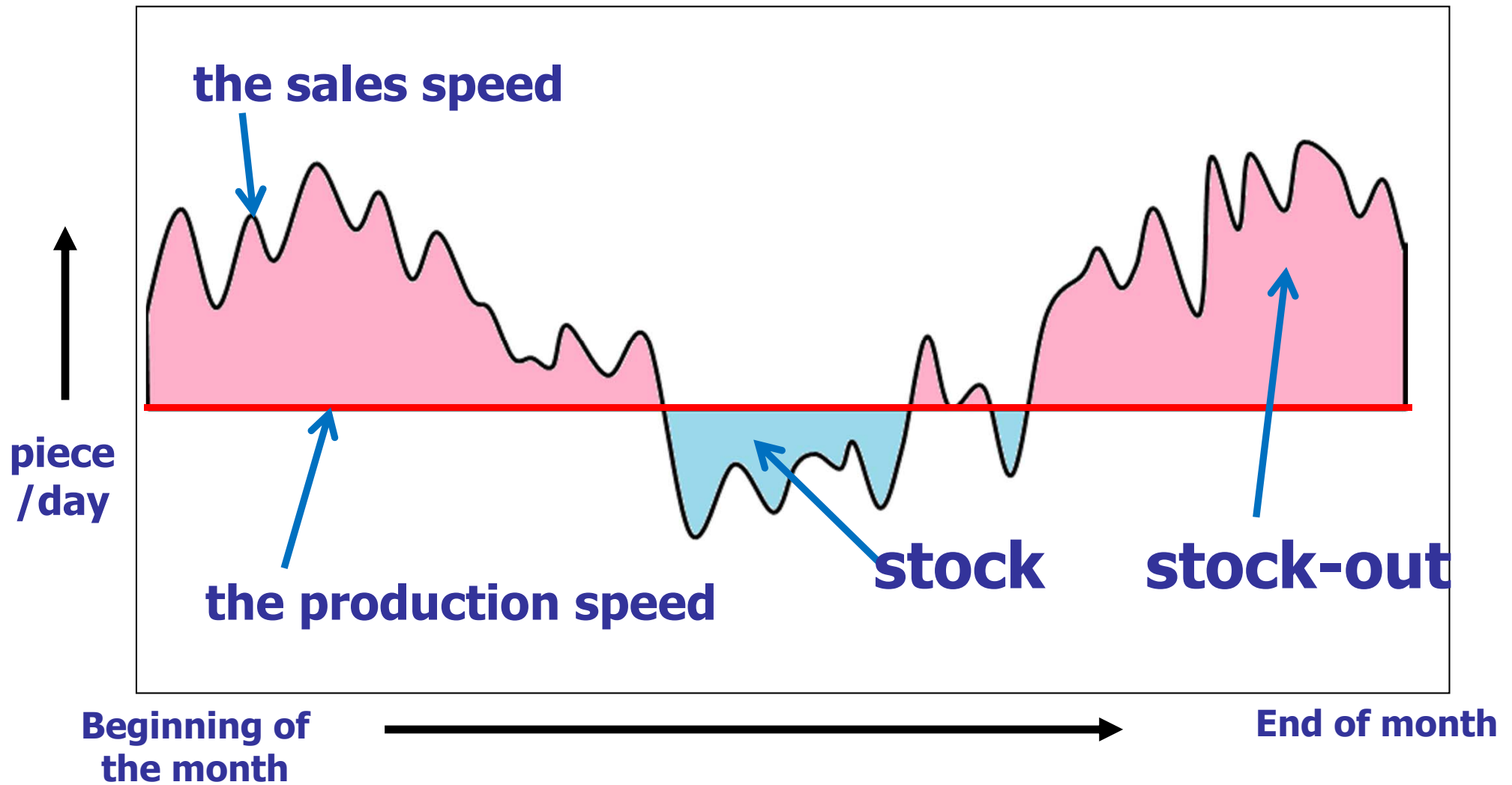


Flow of the Kanban production

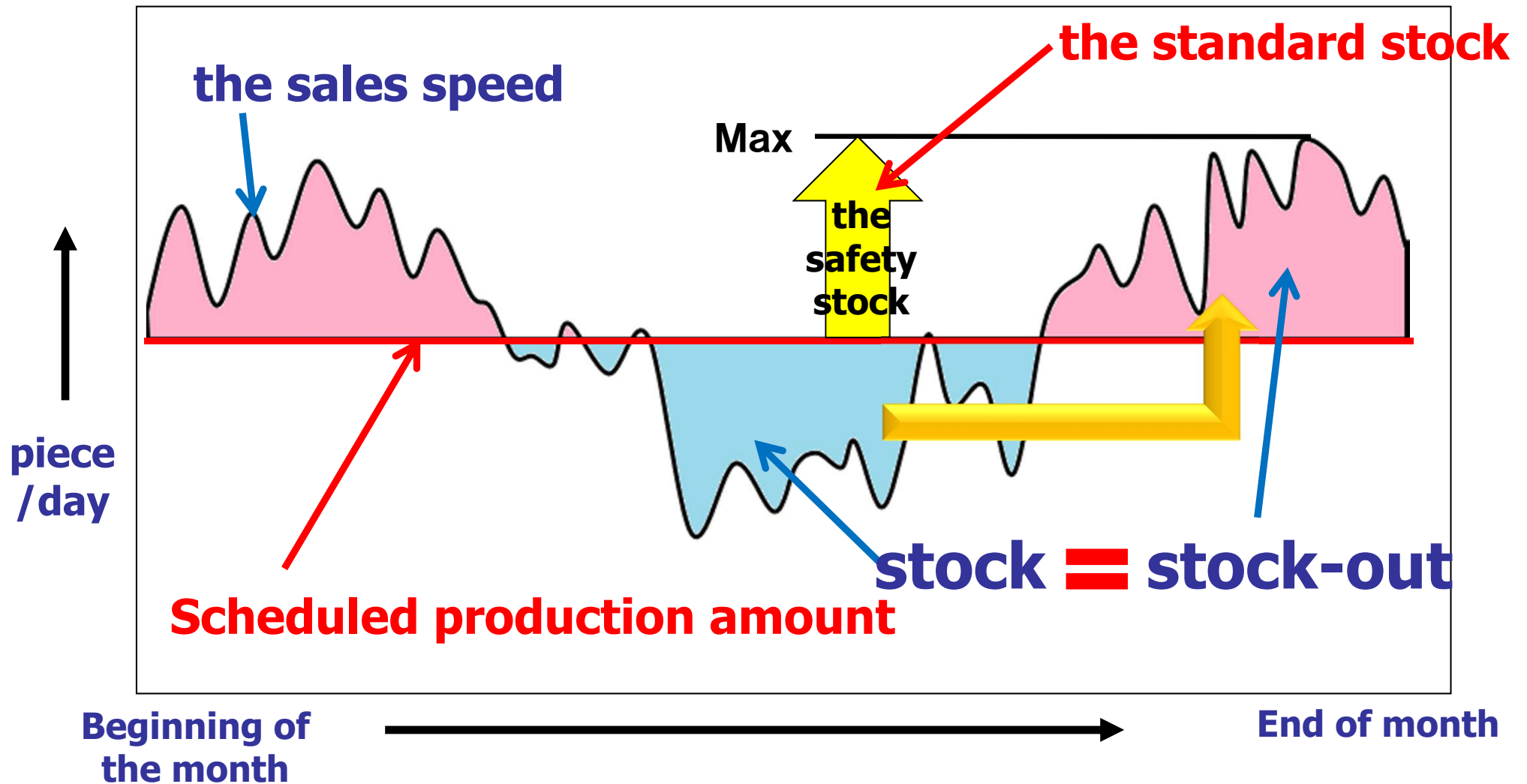
Placement
of order



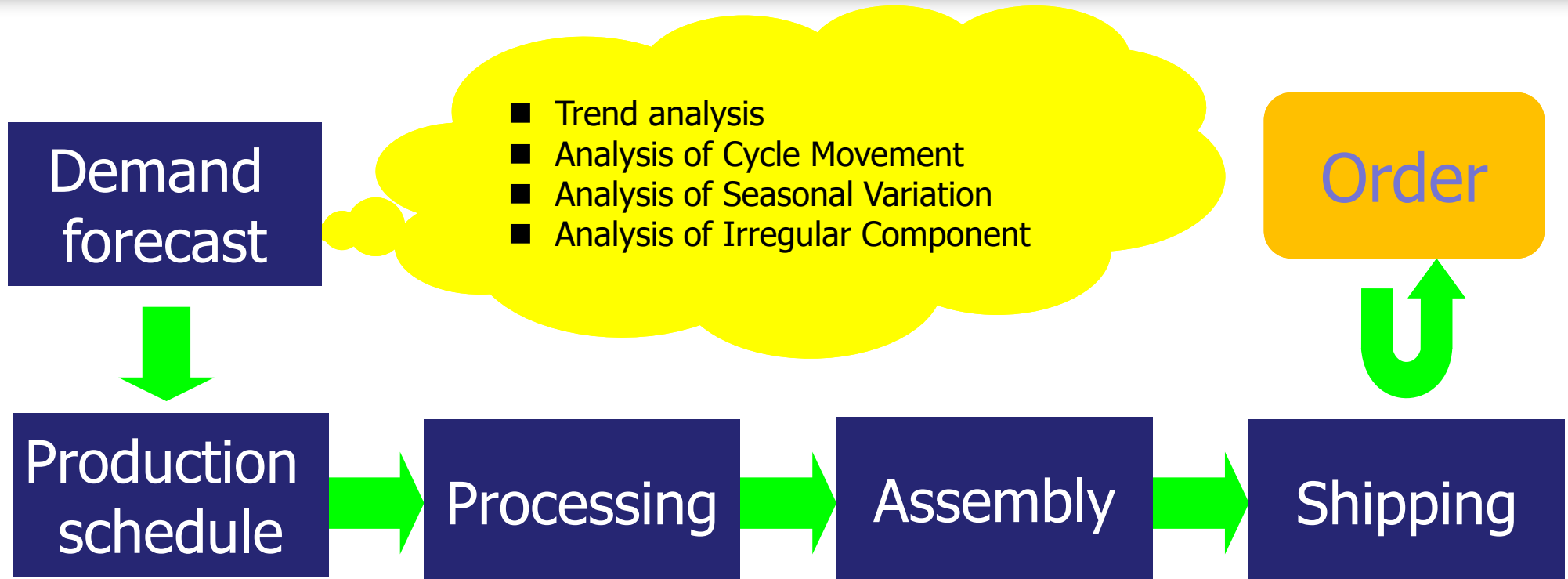
The concept of production schedule and inventory



The concept of production schedule and inventory

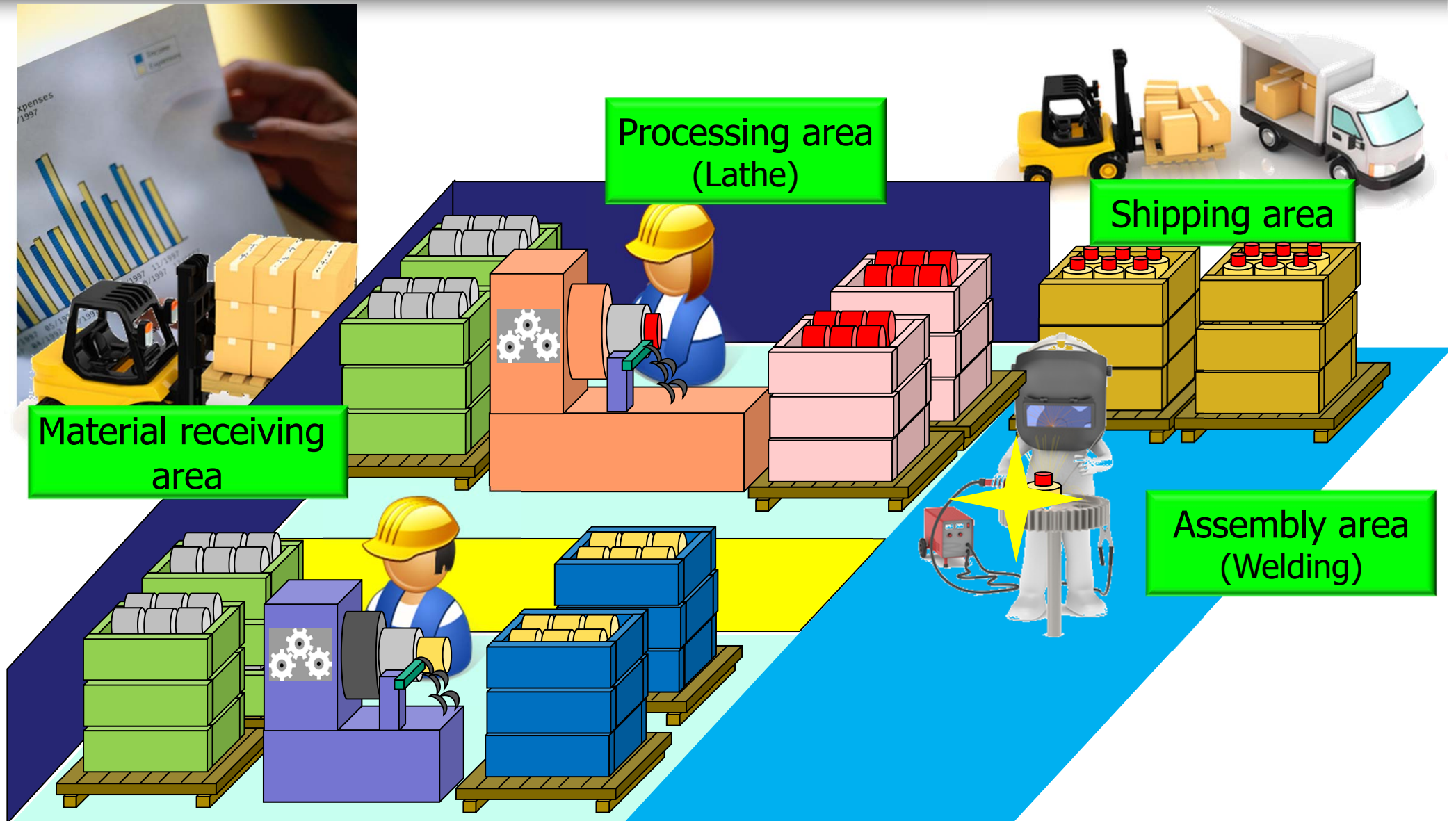


General production style

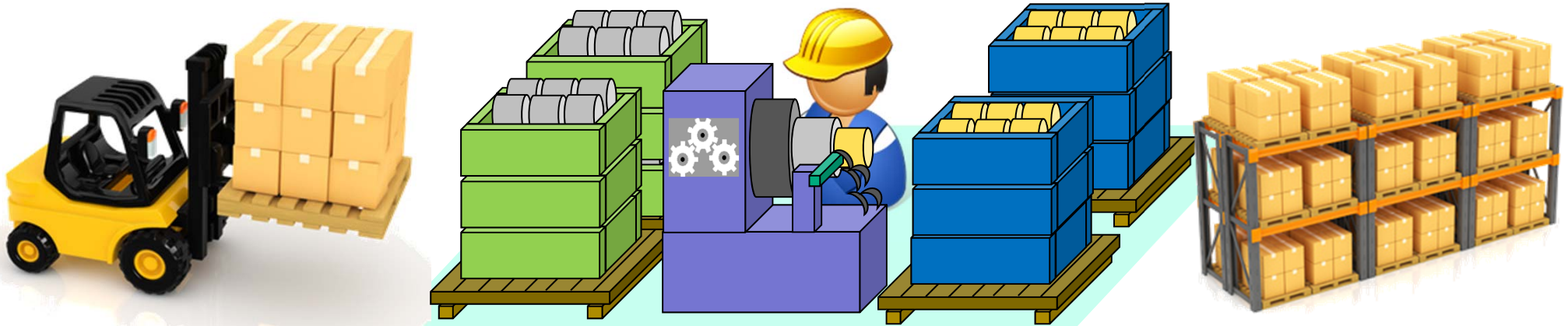


Push system production

Flow of the push system production



Logic of the push system production = Logic from the view of manufacturers



Purchase of materials

Production

Inventory

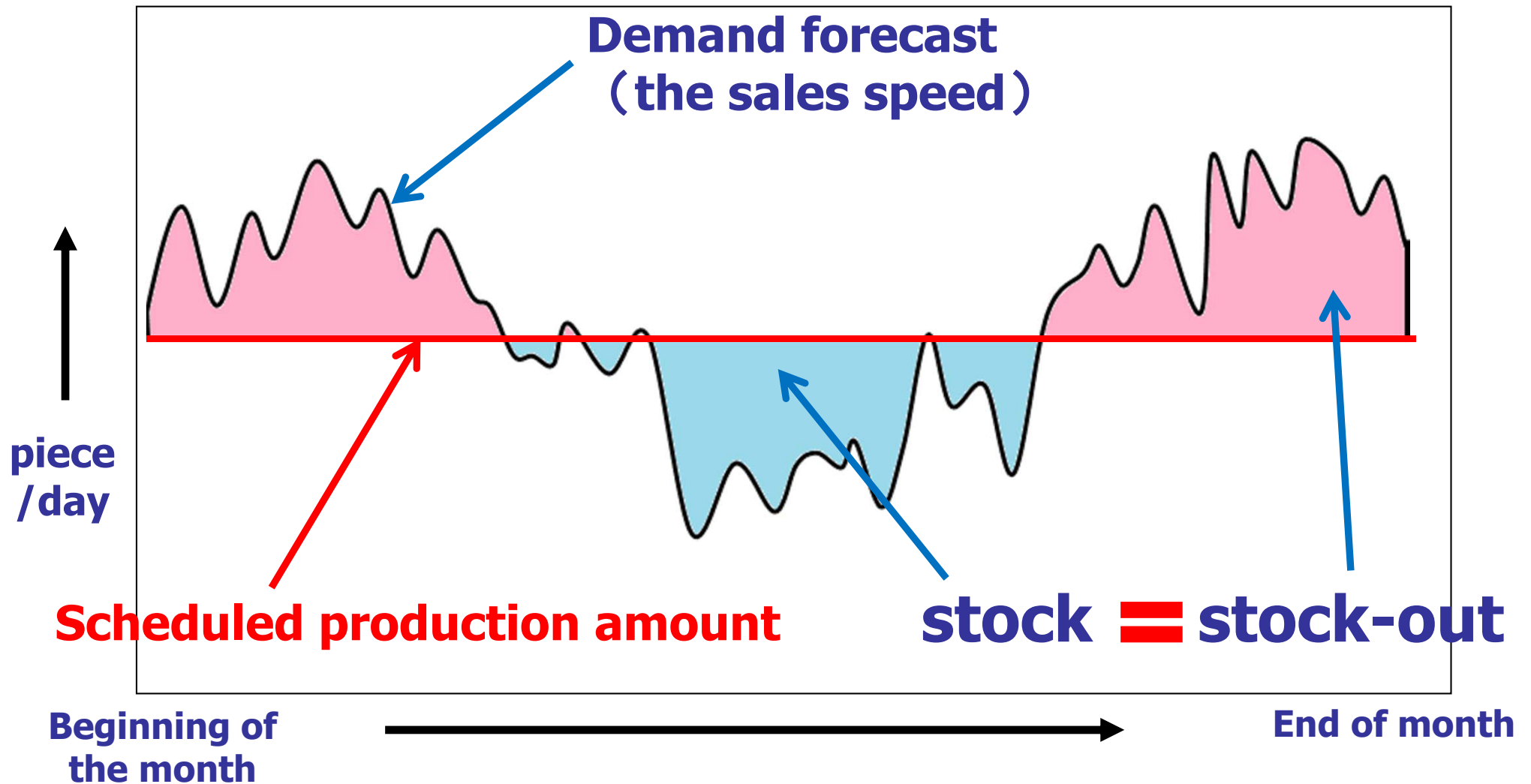
Large-lot order
= Low cost

Mass production
= High efficiency

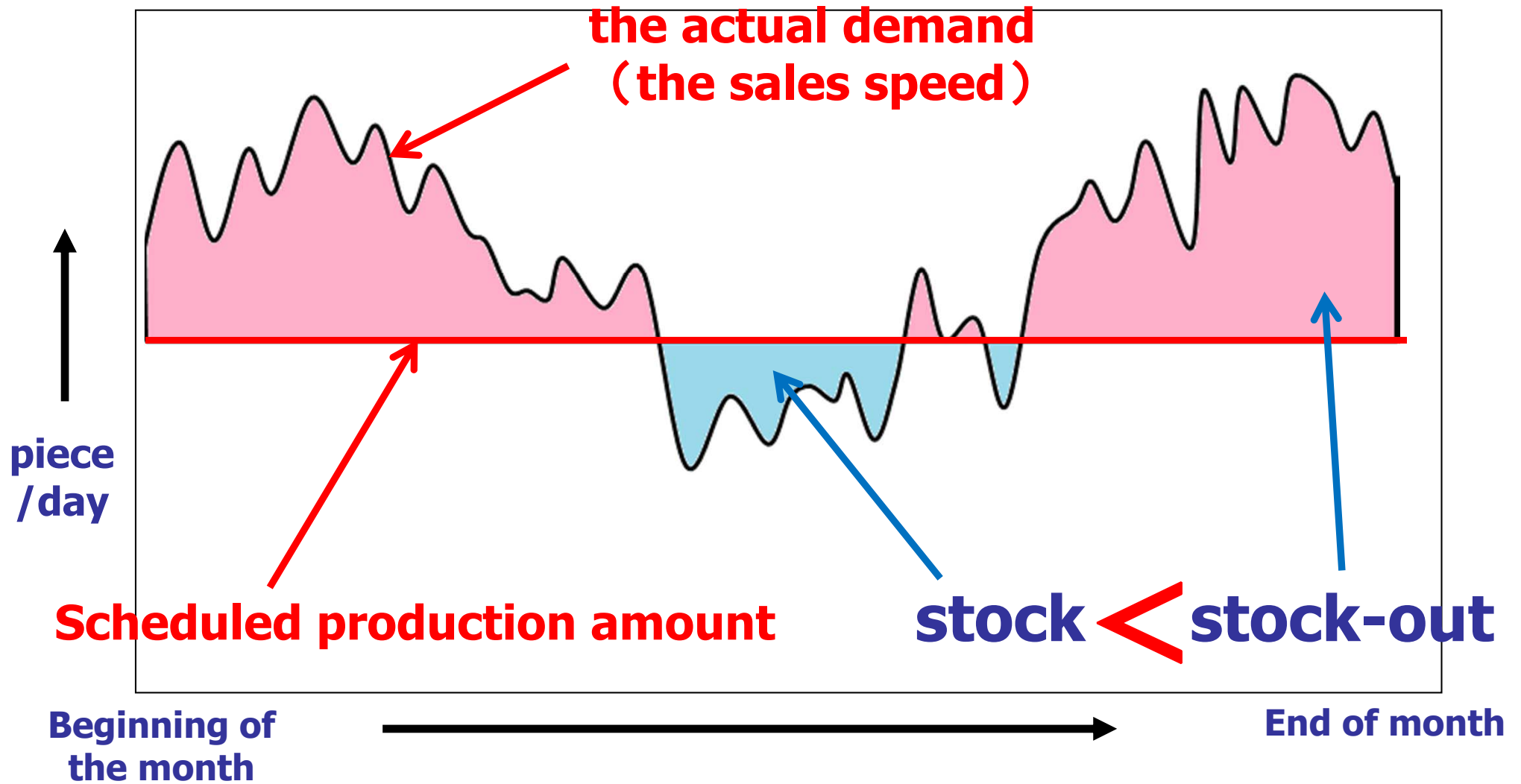
Myth of
safety stock

**For markets and industries with less fluctuation in
which it is easy to predict the demand.**

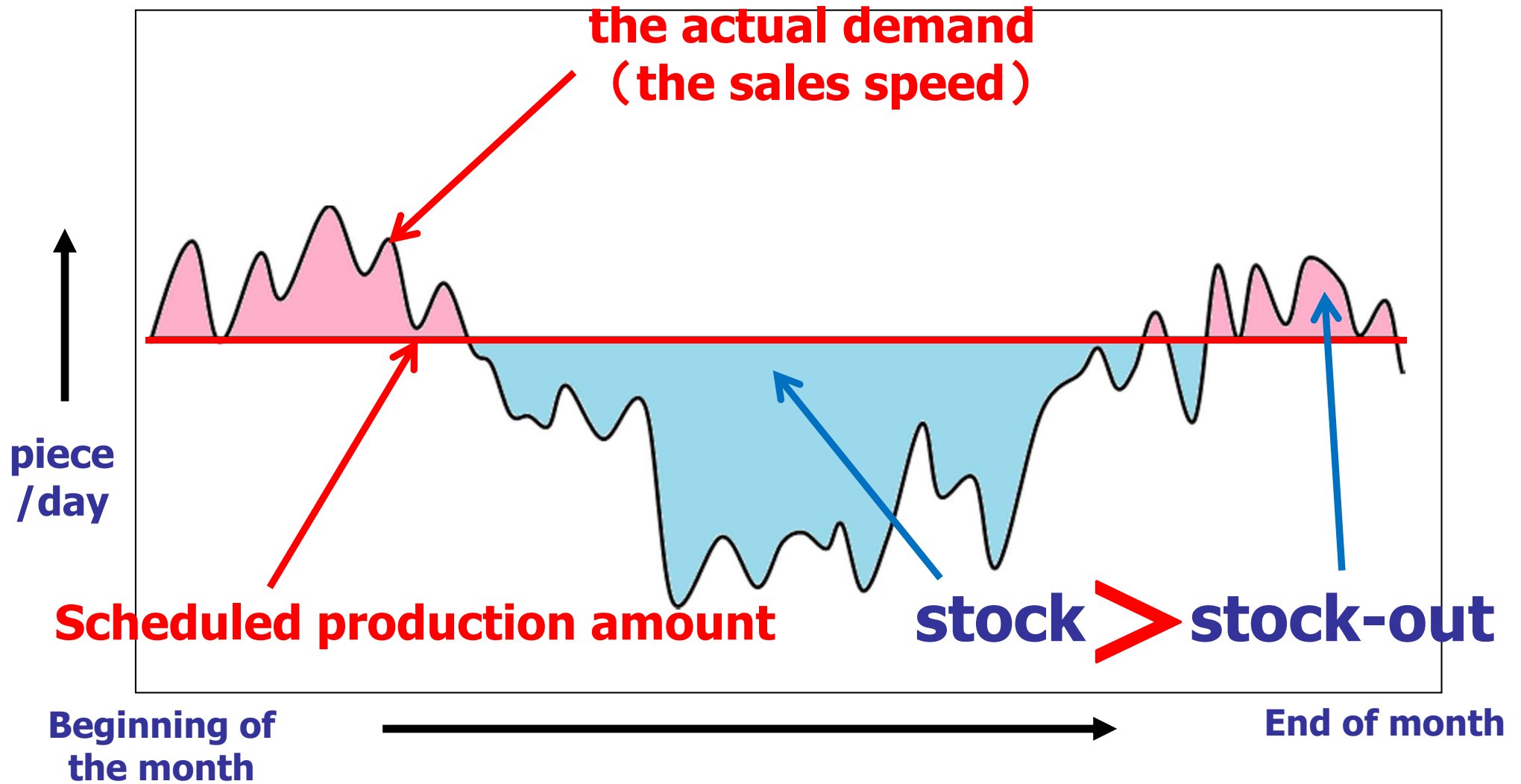
Problems in the push production system



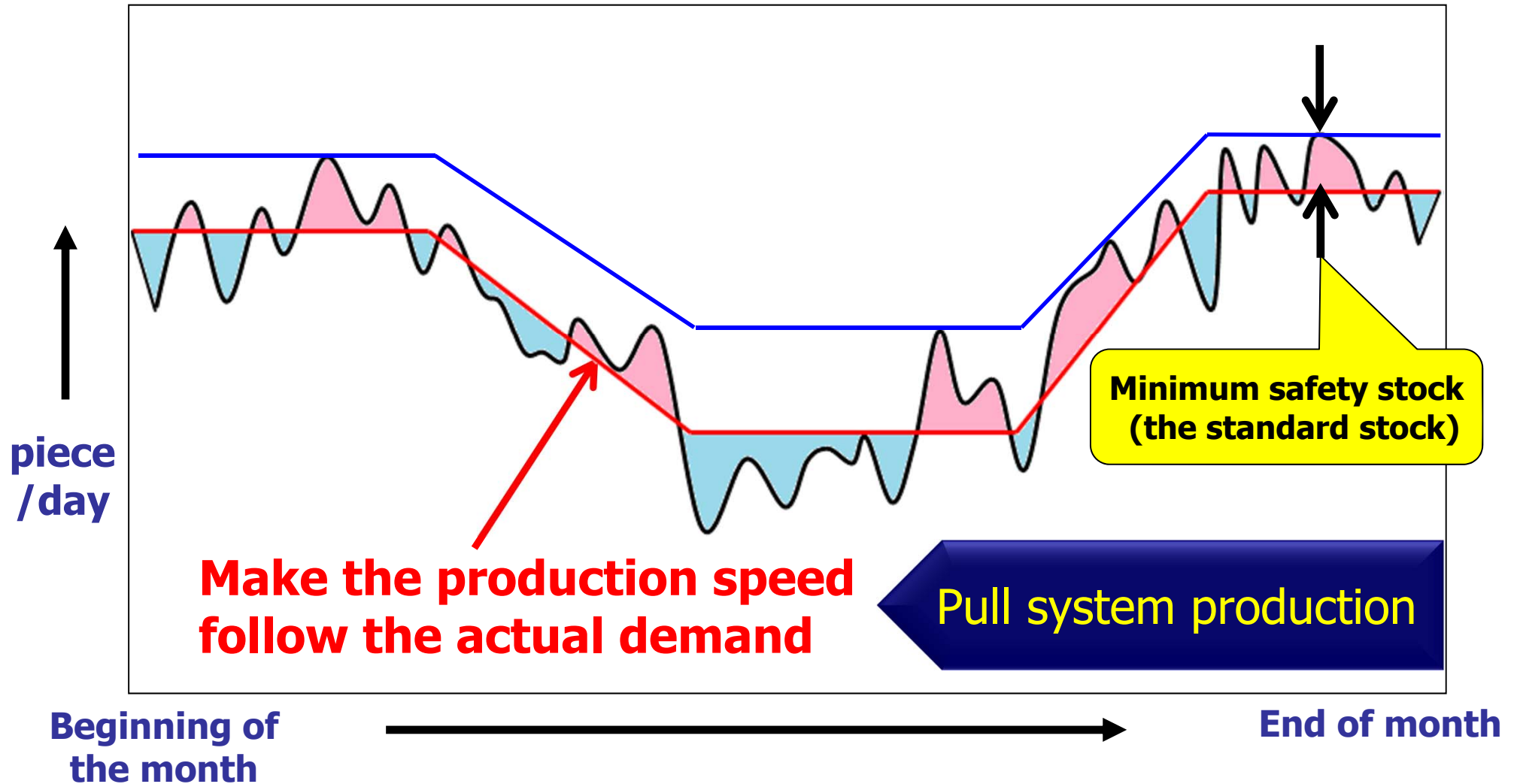
Problems in the push production system

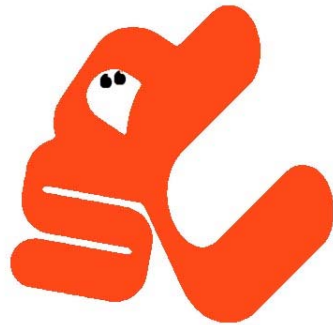


Problems in the push production system



Follow the sales speed





ConsultSourcing Corp.

ConsultSourcing Corporation

<Head Office>

No.13 FUKUMARU Bldg. 4-6-6, Masaki, Naka-ku, Nagoya,
Aichi, 460-0024, Japan

TEL: +81 52 747 5772

<Tokyo Office>

Level21, Shiodome, Shibarikyu Bldg. 1-2-3, Kaigan, Minato-ku,
Tokyo, 105-0022, Japan

TEL: +81 3 4520 5371

E-mail: info@consultsourcing.jp

HP: <http://www.consultsourcing.jp>